Nippon Pulse
Your Partner in Motion Control

L250
Linear Shaft Motor

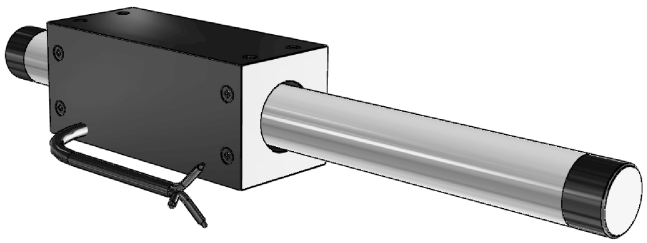
Visit nipponpulse.com to download 3D CAD drawings and 2D prints of this motor.

	L250D		L250T		L250Q		
Electrical Specs	**L250D**	**L250D-1S**	**L250T**	**L250T-1S**	**L250Q**	**L250Q-1S**	**L250Q-2S**
Continuous Force[1]	34N (7.6lbs)		52N (11.7lbs)		69N (15.5lbs)		
Continuous Current[1]	1.3Arms	2.6Arms	1.3Arms	3.9Arms	1.3Arms	5.2Arms	2.6Arms
Acceleration Force[2]	138N (31.0lbs)		207N (46.5lbs)		276N (62lbs)		
Acceleration Current[2]	5.2Arms	10.4Arms	5.2Arms	15.6Arms	5.2Arms	20.8Arms	10.4Arms
Force Constant (K_f)	27N/amp	13N/amp	40N/amp	13N/amp	53N/amp	13N/amp	27N/amp
Back EMF (K_e)	9V/m/s	4V/m/s	13V/m/s	4V/m/s	18V/m/s	4.4V/m/s	8.8V/m/s
Resistance 25°C[3]	8.4Ω	2.1Ω	13Ω	1.4Ω	17Ω	1Ω	4.2Ω
Inductance[3]	9.2mH	2.3mH	14mH	1.5mH	18mH	1.2mH	4.6mH
Electric Time Constant	1.11ms		1.11ms		1.11ms		
Fundamental Motor Constant (K_m)	9.17N√W		11.23N√W		12.97N√W		
Magnetic Pitch (North-North)	90mm		90mm		90mm		

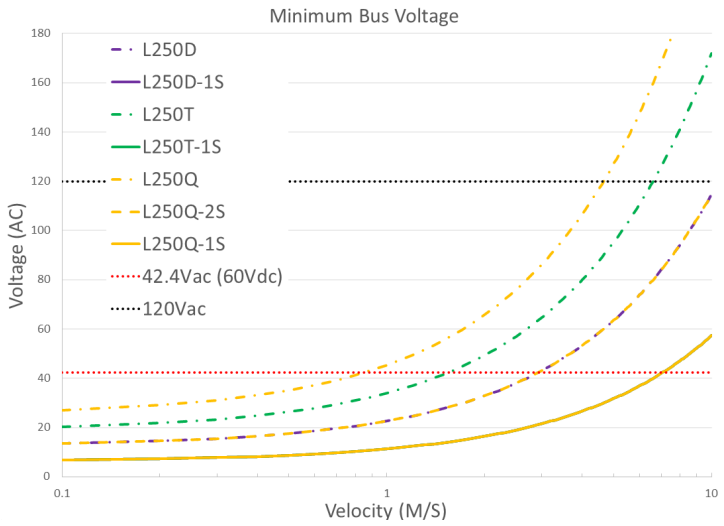
Is this the proper Linear Shaft Motor for your application? Use our SMART sizing program to assist in your decision.
This motor can be customized to fit your application demands; contact your application engineer for more information.
[1] Based on a temp rise of coil surface of 110°K over 25°C ambient temperature stalled forcer, and no external cooling or heat sinking.
[2] Can be maintained for a maximum of 40 seconds. Higher forces and current possible for short periods of time, contact Nippon Pulse for more information.
[3] All winding parameters listed are measured line-to-line (phase-to-phase).

	L250D		L250T		L250Q		
Thermal Specs	**L250D**	**L250D-1S**	**L250T**	**L250T-1S**	**L250Q**	**L250Q-1S**	**L250Q-2S**
Max Phase Temperature[4]	135°C (275°F)						
Thermal Resistance (Coil) (K_q)	7.8°C/W		5.2°C/W		3.9°C/W		

[4]The standard temperature difference between the coil and the forcer surface is 20°C.



Bus Voltage



Part Numbering System

L — Shaft Size 250 — Forcer Size (A) X — Alt. Winding XX — Parallel Option XX — Usable Stroke (S) XXXXst — Options XX — Options XX

- Forcer Size (A): D: Double (2) windings; T: Triple (3) windings; Q: Quadruple (4) windings
- Alt. Winding: Blank: Standard; _S: Alternate Winding
- Parallel Option: Blank: Single Motor; PL: Parallel Motors
- Usable Stroke (S): 100-2000mm
- Options: Blank: Standard; WP: Water Resistant; HA: Digital Hall Effect; CE: CE Type Motor; FG: Frame Ground
- Options: Blank: Standard; FO: Forcer Only; SO: Shaft Only

These motors have not received a CE Declaration of Conformity, and as such are designated FGA.

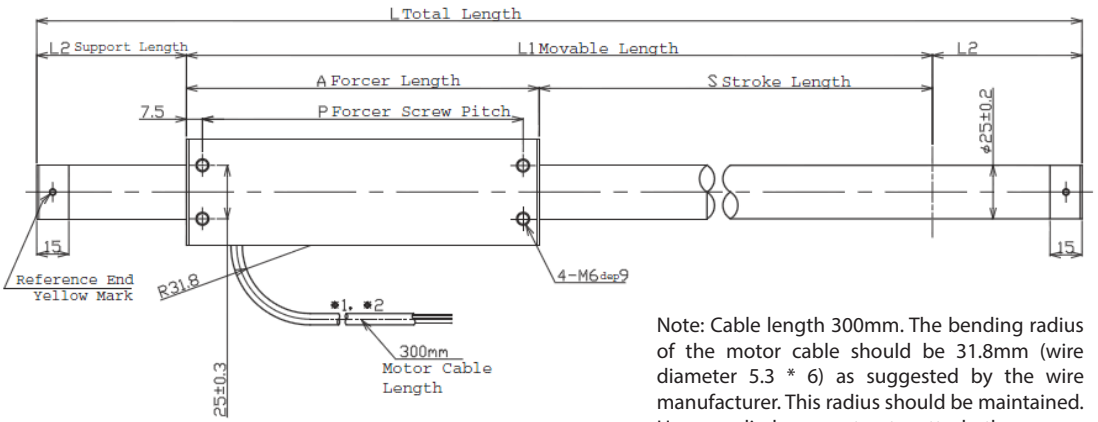
	L250D		L250T		L250Q		
Forcer Specs	L250D	L250D-1S	L250T	L250T-1S	L250Q	L250Q-1S	L250Q-2S
Forcer Length (A)	120mm (4.72in)		165mm (6.5in)		210mm (8.27in)		
Forcer Width	50mm (1.97in)		50mm (1.97in)		50mm (1.97in)		
Forcer Screw Pitch (P)	105mm (4.1in)		150mm (5.9in)		195mm (7.7in)		
Forcer Weight	0.77kg (1.7lbs)		1.1kg (2.4lbs)		1.5kg (3.3lbs)		
Gap	2.0mm (0.08in)		2.0mm (0.08in)		2.0mm (0.08in)		
Screw	M6						
Tightening Torque	5.2 Nm						

Tolerances are as follows:

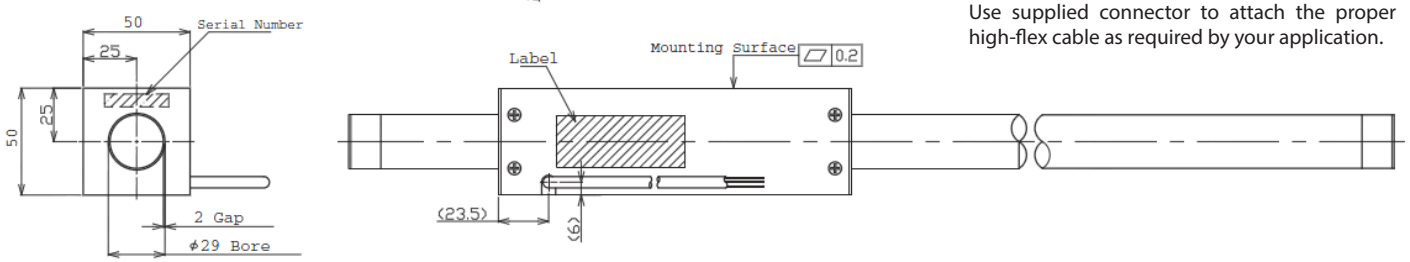
Dimension (mm)	Tolerance (mm)
0 - 6	±0.1
7 - 30	±0.2
31 - 120	±0.3
121 - 315	±0.5
316 - 1000	±0.8
1001 - 2000	±1.2
2000 -	±1.5

L = See Shaft Length
L1 = Usable Stroke + A
L2 = See Support Length
A = See Forcer Length
P = See Forcer Screw Pitch

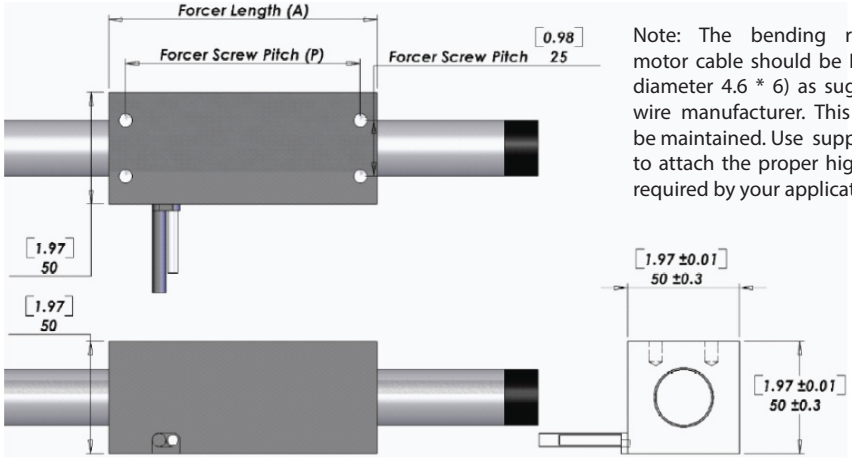
Unless otherwise specified, dimensions are in mm



Note: Cable length 300mm. The bending radius of the motor cable should be 31.8mm (wire diameter 5.3 * 6) as suggested by the wire manufacturer. This radius should be maintained. Use supplied connector to attach the proper high-flex cable as required by your application.



Hall Effect Specs



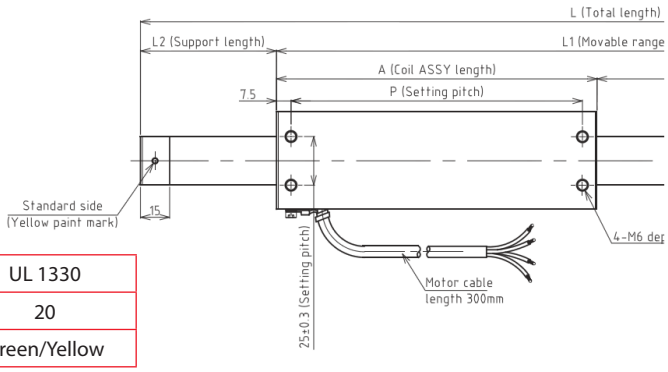
Note: The bending radius of the motor cable should be R31.8mm (wire diameter 4.6 * 6) as suggested by the wire manufacturer. This radius should be maintained. Use supplied connector to attach the proper high flex cable as required by your application.

Sensor Cable Specs

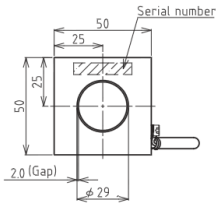
Wire Type	UL 758
Wire AWG	28
VCC	White/Red
GND	White/Black
Sensor 1	Orange/Red
Sensor 2	Orange/Black
Sensor 3	Gray/Red

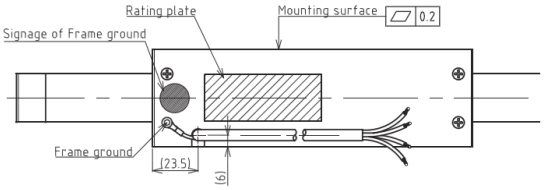
The bending radius of the sensor cable should be R27.6mm (wire diameter 6.1 * 6) as suggested by the wire manufacturer. This radius should be maintained. Attach the proper high flex cable as required by your application.

FG Type Motor Cable



Wire Type	UL 1330
Wire AWG	20
Frame Ground	Green/Yellow





Standard Lead Wire

Wire Type	UL 2464FA
Wire AWG	20
U Phase	Red
V Phase	White
W Phase	Black

300mm lead wire bare leads. The bending radius of the motor cable should be 31.8mm as suggested by the wire manufacturer.

CE Option - CE Type Lead Wire

Ground Wire	CE
Wire Type	UL 1330
Wire AWG	24
U Phase	Red
V Phase	White
W Phase	Black

300mm lead wire bare leads. The bending radius of the motor cable should be 18.96mm as suggested by the wire manufacturer. FG type with insulating sheet between coils and case. Meets all requirements of EN60034-1 (1998).

Forcer Spacing Distance

Spec	L250T	L250Q
Forcer Spacing Distance	15mm	
Pole (N/S) Distance	45mm	
Forcer Length	165mm	210mm
Flip Forcers	No	Yes

Tandem L250D forcers are possible, but are equivalent to one (1) L250Q forcer and thus are not listed above.

Support and Bending

Stroke	Support Length (L2)	Max. Bending
0~700	50mm	0.00mm
701~1000	70mm	0.30mm
1001~1500	70mm	0.70mm
1501~max	100mm	0.70mm

Shaft Diameter (D) - 20.5mm ±0.2
Total Length (L)=Stroke (S)+Forcer Length(A)+(Support Length (L2)x2)

Tandem Forcer

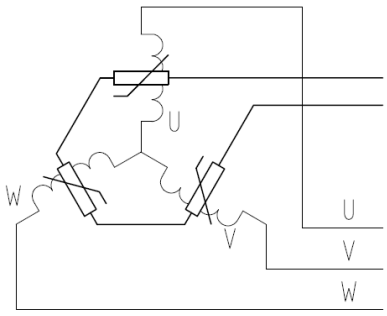
Forcer Spacing Distance

Connector (Motor Cable)

Receptacle Housing	HLR-03V
Plug Housing	HLP-03V
Retainer	HLS-03V
Pin Contact	SSM-21T-P1.4
Socket Contact	SSF-21T-P1.4

To be installed by the user.

THM Option



Circuit Diagram

4. Thermistor
PTCSL20T071DBE(Vishay)

Thermocouple

Thermal sensor
Thermocouple K type (marked each phase name)
Attached to the surface of inside of coil
Length 3000mm

Note: Metric units guaranteed. Imperial (United States customary) units are calculated.

Shaft Length (L)

Stroke	L250D	L250T	L250Q
100	320mm (12.6in)	365mm (14.4in)	410mm (16.1in)
150	370mm (14.6in)	415mm (16.3in)	460mm (18.1in)
200	420mm (16.5in)	465mm (18.3in)	510mm (20.1in)
250	470mm (18.5in)	515mm (20.3in)	560mm (22in)
300	520mm (20.5in)	565mm (22.2in)	610mm (24in)
350	570mm (22.4in)	615mm (24.2in)	660mm (26in)
400	620mm (24.4in)	665mm (26.2in)	710mm (28in)
450	670mm (26.4in)	715mm (28.1in)	760mm (29.9in)
500	720mm (28.3in)	765mm (30.1in)	810mm (31.9in)
550	770mm (30.3in)	815mm (32.1in)	860mm (33.9in)
600	820mm (32.3in)	865mm (34.1in)	910mm (35.8in)
650	870mm (34.3in)	915mm (36in)	960mm (37.8in)
700	920mm (36.2in)	965mm (38in)	1010mm (39.8in)
750	1010mm (39.8in)	1055mm (41.5in)	1100mm (43.3in)
800	1060mm (41.7in)	1105mm (43.5in)	1150mm (45.3in)
850	1110mm (43.7in)	1155mm (45.5in)	1200mm (47.2in)
900	1160mm (45.7in)	1205mm (47.4in)	1250mm (49.2in)
950	1210mm (47.6in)	1255mm (49.4in)	1300mm (51.2in)
1000	1260mm (49.6in)	1305mm (51.4in)	1350mm (53.1in)
1050	1310mm (51.6in)	1355mm (53.3in)	1400mm (55.1in)
1100	1360mm (53.5in)	1405mm (55.3in)	1450mm (57.1in)
1150	1410mm (55.5in)	1455mm (57.3in)	1500mm (59.1in)
1200	1460mm (57.5in)	1505mm (59.3in)	1550mm (61in)
1250	1510mm (59.4in)	1555mm (61.2in)	1600mm (63in)
1300	1560mm (61.4in)	1605mm (63.2in)	1650mm (65in)
1350	1610mm (63.4in)	1655mm (65.2in)	1700mm (66.9in)
1400	1660mm (65.4in)	1705mm (67.1in)	1750mm (68.9in)
1450	1710mm (67.3in)	1755mm (69.1in)	1800mm (70.9in)
1500	1760mm (69.3in)	1805mm (71.1in)	1850mm (72.8in)
1550	1870mm (73.6in)	1915mm (75.4in)	1960mm (77.2in)
1600	1920mm (75.6in)	1965mm (77.4in)	2010mm (79.1in)
1650	1970mm (77.6in)	2015mm (79.3in)	2060mm (81.1in)
1700	2020mm (79.5in)	2065mm (81.3in)	2110mm (83.1in)
1750	2070mm (81.5in)	2115mm (83.3in)	2160mm (85in)
1800	2120mm (83.5in)	2165mm (85.2in)	2210mm (87in)
1850	2170mm (85.4in)	2215mm (87.2in)	2260mm (89in)
1900	2220mm (87.4in)	2265mm (89.2in)	2310mm (90.9in)
1950	2270mm (89.4in)	2315mm (91.1in)	2360mm (92.9in)
2000	2320mm (91.3in)	2365mm (93.1in)	2410mm (94.9in)

Shaft Mass

Stroke	L250D	L250T	L250Q
100	0.9kg (2lb)	1.1kg (2.4lb)	1.2kg (2.6lb)
150	1.1kg (2.4lb)	1.2kg (2.6lb)	1.4kg (3.1lb)
200	1.2kg (2.6lb)	1.4kg (3.1lb)	1.6kg (3.5lb)
250	1.4kg (3.1lb)	1.6kg (3.5lb)	1.7kg (3.7lb)
300	1.6kg (3.5lb)	1.7kg (3.7lb)	1.9kg (4.2lb)
350	1.8kg (4lb)	1.9kg (4.2lb)	2.1kg (4.6lb)
400	1.9kg (4.2lb)	2.1kg (4.6lb)	2.2kg (4.9lb)
450	2.1kg (4.6lb)	2.3kg (5.1lb)	2.4kg (5.3lb)
500	2.3kg (5.1lb)	2.4kg (5.3lb)	2.6kg (5.7lb)
550	2.4kg (5.3lb)	2.6kg (5.7lb)	2.8kg (6.2lb)
600	2.6kg (5.7lb)	2.8kg (6.2lb)	2.9kg (6.4lb)
650	2.8kg (6.2lb)	2.9kg (6.4lb)	3.1kg (6.8lb)
700	3kg (6.6lb)	3.1kg (6.8lb)	3.3kg (7.3lb)
750	3.2kg (7.1lb)	3.4kg (7.5lb)	3.5kg (7.7lb)
800	3.4kg (7.5lb)	3.5kg (7.7lb)	3.7kg (8.2lb)
850	3.5kg (7.7lb)	3.7kg (8.2lb)	3.8kg (8.4lb)
900	3.7kg (8.2lb)	3.9kg (8.6lb)	4kg (8.8lb)
950	3.9kg (8.6lb)	4kg (8.8lb)	4.2kg (9.3lb)
1000	4.1kg (9lb)	4.2kg (9.3lb)	4.4kg (9.7lb)
1050	4.2kg (9.3lb)	4.4kg (9.7lb)	4.5kg (9.9lb)
1100	4.4kg (9.7lb)	4.6kg (10.1lb)	4.7kg (10.4lb)
1150	4.6kg (10.1lb)	4.7kg (10.4lb)	4.9kg (10.8lb)
1200	4.7kg (10.4lb)	4.9kg (10.8lb)	5.1kg (11.2lb)
1250	4.9kg (10.8lb)	5.1kg (11.2lb)	5.2kg (11.5lb)
1300	5.1kg (11.2lb)	5.2kg (11.5lb)	5.4kg (11.9lb)
1350	5.3kg (11.7lb)	5.4kg (11.9lb)	5.6kg (12.3lb)
1400	5.4kg (11.9lb)	5.6kg (12.3lb)	5.7kg (12.6lb)
1450	5.6kg (12.3lb)	5.8kg (12.8lb)	5.9kg (13lb)
1500	5.8kg (12.8lb)	5.9kg (13lb)	6.1kg (13.4lb)
1550	6kg (13.2lb)	6.2kg (13.7lb)	6.3kg (13.9lb)
1600	6.2kg (13.7lb)	6.3kg (13.9lb)	6.5kg (14.3lb)
1650	6.3kg (13.9lb)	6.5kg (14.3lb)	6.6kg (14.6lb)
1700	6.5kg (14.3lb)	6.7kg (14.8lb)	6.8kg (15lb)
1750	6.7kg (14.8lb)	6.8kg (15lb)	7kg (15.4lb)
1800	6.9kg (15.2lb)	7kg (15.4lb)	7.2kg (15.9lb)
1850	7kg (15.4lb)	7.2kg (15.9lb)	7.3kg (16.1lb)
1900	7.2kg (15.9lb)	7.4kg (16.3lb)	7.5kg (16.5lb)
1950	7.4kg (16.3lb)	7.5kg (16.5lb)	7.7kg (17lb)
2000	7.6kg (16.8lb)	7.7kg (17lb)	7.9kg (17.4lb)

Additional stroke lengths up to 2500 are available. Contact Nippon Pulse for more information.

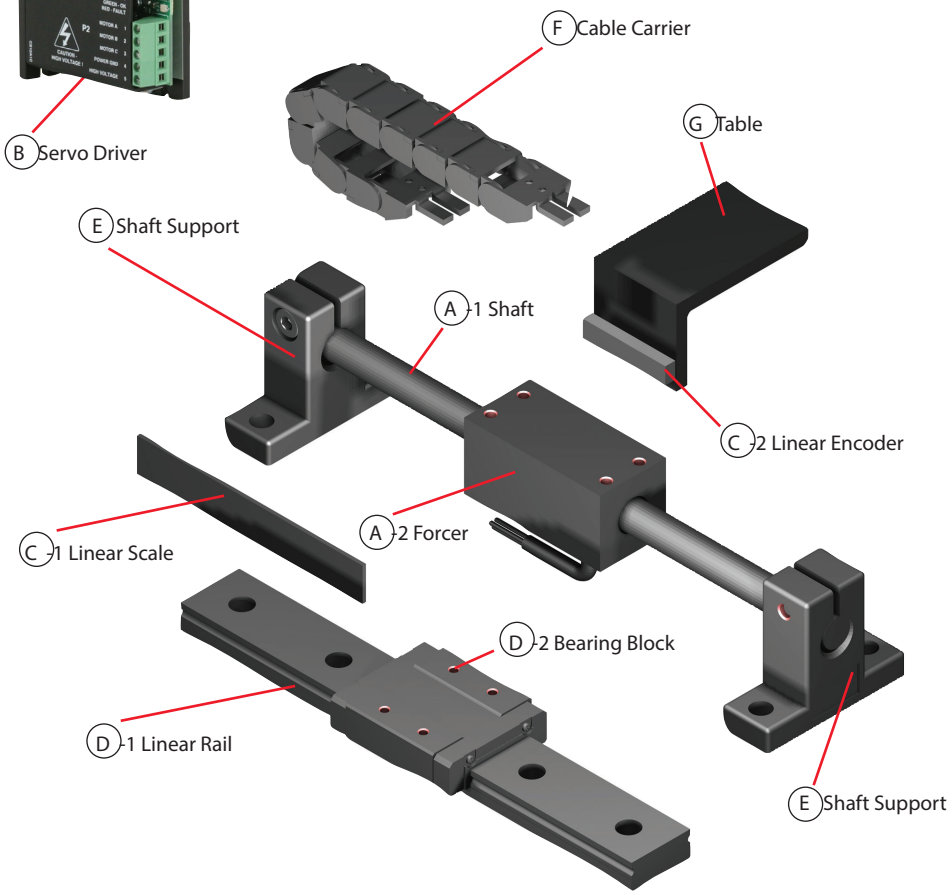
NPM Nippon Pulse
Your Partner in Motion Control

System Design
Linear Shaft Motor

The design of the Linear Shaft Motor allows you to replace traditional linear motion systems, such as a standard ball screw, with the Linear Shaft Motor and achieve higher speed and resolution.

To achieve the highest performance with the Linear Shaft Motor system, the entire system structure must be optimized.

Be aware there are various design considerations which are somewhat different from traditional servo system practices. These are the main components needed to make a Linear Shaft Motor system, as well as factors to consider when designing a system.



Steps to putting together a Linear Shaft Motor System

Choose the Linear Shaft Motor based on force and stroke requirements.

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Choose the shaft supports based on design and motor specifications.

↓

Choose the linear guide (bearings) based on cost and smoothness (performance) constraints.

↓

Choose the linear encoder to achieve the required position resolution.

↓

Choose the servo driver to match the power requirements of the Linear Shaft Motor.

↓

Choose the OTL, limit switches/other components and assemble the Linear Shaft Motor system.

Configuring the Linear Shaft Motor

To configure a system using the Linear Shaft Motor, the following peripheral devices are required:

A. Linear Shaft Motor
B. Servo Driver
C. Linear encoder (optical or magnetic)

Item D (Linear Guide) is a necessary part of a system, but consideration must be given to the application, demand specifications, environmental conditions, and which will be moving--the forcer or the shaft.

The other items, E through G, are optional and will need to be selected depending on the application.