AKMH[™] Hygienic Stainless Steel Servo Motors

For more than 70 years, Kollmorgen has been developing special motors for use in difficult environments. For example, the remotely controlled submarine vehicle called the Jason Jr. discovered the wreck of the Titanic with the help of Kollmorgen motors developed especially for this purpose.

Reduced recall risk. In the food production industry extremely strict hygiene regulations apply so that public health is not compromised. The stainless-steel AKMH servo motors meet the most demanding requirements in relation to hygiene standards and reduce the risk of product contamination and costly recalls.

Faster cleaning and reduced maintenance times. The stainless steel AKMH servo motors are designed to protection class IP69K and satisfy the requirements of the EHEDG and 3A hygiene regulations. Only materials are used that are FDA-approved and suitable for use with food. These characteristics of the AKMH series enable quick, hygienic cleaning, reduce maintenance times, and therefore increase the overall equipment effectiveness of your production line.

The bottom line. The stainless steel AKMH series of motors has been designed for hygienic machine applications. The large product range with 19 standard motor frame sizes, multiple standard windings, and numerous connection, brake, and cable options makes it easier to choose a motor that satisfies the requirements of the highest standards in the food, beverage, and pharmaceutical industries.

The Advantages of AKMH Hygienic Stainless Steel Servo Motors

Increase in Overall Equipment Effectiveness	(OEE)
Faster and environmentally friendly cleaning	 Open, hygienic machine design without protective housings Considerably lower consumption of cleaning agents; less dirty water
No machine downtimes as a result of cleaning or corrosion	 Protection class IP69K for motor housing, cable gland, and shaft seal Designed for regular high-pressure and high-temperature cleaning Cable and sealing components are resistant to common cleaning agents No corrosion inside the motor: Pressure compensation through the cable prevents moisture in the motor
Lower operating costs	Higher machine availability due to quicker cleaning Faster cleaning reduces the consumption of cleaning agents and energy High energy efficiency due to motor / servo drive combination with a high degree of efficiency
Higher throughput	 Quick and precise drives in combination with the AKD servo drives Process monitoring and optimization with Kollmorgen's software tools
Lower risk of recalls	
Hygiene-optimized housing design	 Housing in 1.4404 stainless steel with smooth surface prevents the build-up of pathogens Fluids drained with vertical installation thanks to convex cover No contamination trap formations – motor housing without edges and external installation components No color solutions on the rating plate thanks to laser engraving
Use of approved hygiene components	 Bearing lubrication and shaft seals FDA-approved Observance of the EHEDG and 3A Sanitary Certificate hygiene regulations
Hygienic connection technology	 FDA-approved cable option suitable for use with food, with silicone tube sheathing Low cabling costs due to single-cable technology without cable ducts Easy cleaning prevents contamination traps in the cabling
Reduced development times and design freed	lom
Ideal drive design	 Large selection of standard motors in practically staggered performance categories 19 frame sizes, flange and shaft measurements as per IEC and NEMA Continuous torques up to 22 Nm, peak torques up to 92 Nm Speeds up to 8000 rpm⁻¹ SFD3 and Hiperface DSL digital feedback systems Brake and cable options
Simple start-up and parameterization	 Plug-and-play connection with pre-assembled connectable cables, no screw connections Simple machine architecture due to single-cable and decentralized connection technology Digital rating plate for quick start-up Software tools for parameterization and drive monitoring
Low energy consumption	High efficiency due to permanent magnet technology20% less derating due to special motor design
Kollmorgen development support	Comprehensive consulting by the Kollmorgen support team
Co-engineering	Development of special drive solutions in cooperation with the customer or in a customer order

The new stainless steel AKMH motors have been designed for hygienic machine applications in wet areas with food contact in accordance with the EHEDG regulations and they comply with 3A, USDA* and NFS hygiene standards. Short cleaning times and the high degree of reliability due to special design measures ensure noticeably greater overall equipment effectiveness.



* In preparation

Higher Productivity Due to Quicker Cleaning

- Ideal for machines with an open design
- No costly protective equipment; no hard-to-reach contamination traps
- Quick, easy, yet safe cleaning

Reduced Recall Risk

- Lubricants and seals meet FDA standards.
- Round, stainless steel housing with a roughness of $< 0.8~\mu m$ and the design of all edges with radii of R1.5 prevent dirt deposits

High Degree of Operational Safety

- Version in protection class IP69K: Safe with high-pressure cleaning with water pressure up to 100 bar
- No plug connections susceptible to faults thanks to fixed mounted cables
- Single-cable technology with digital feedback (SFD3 or HIPERFACE® DSL digital resolvers)

Outstanding Efficiency Thanks to Novel Motor Design

- Torque derating under 20%
- High speeds of up to 8000 min⁻¹ offer more flexibility for gearhead attachment and higher productivity due to higher output speeds with the same torque
- AKMH2 is the most compact hygienic servo motor on the market

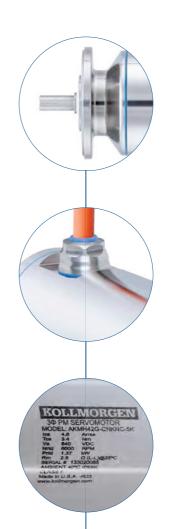
Ideal Drive Design Thanks to 19 Frame Sizes

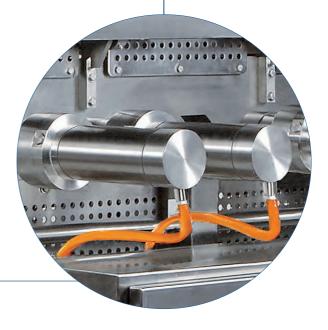
- 5 sizes each with 4 rotor lengths and winding options for perfect adaptation to servo drives
- Two housing shapes for front and flange mounting

One Source for Your Complete Automation Solution

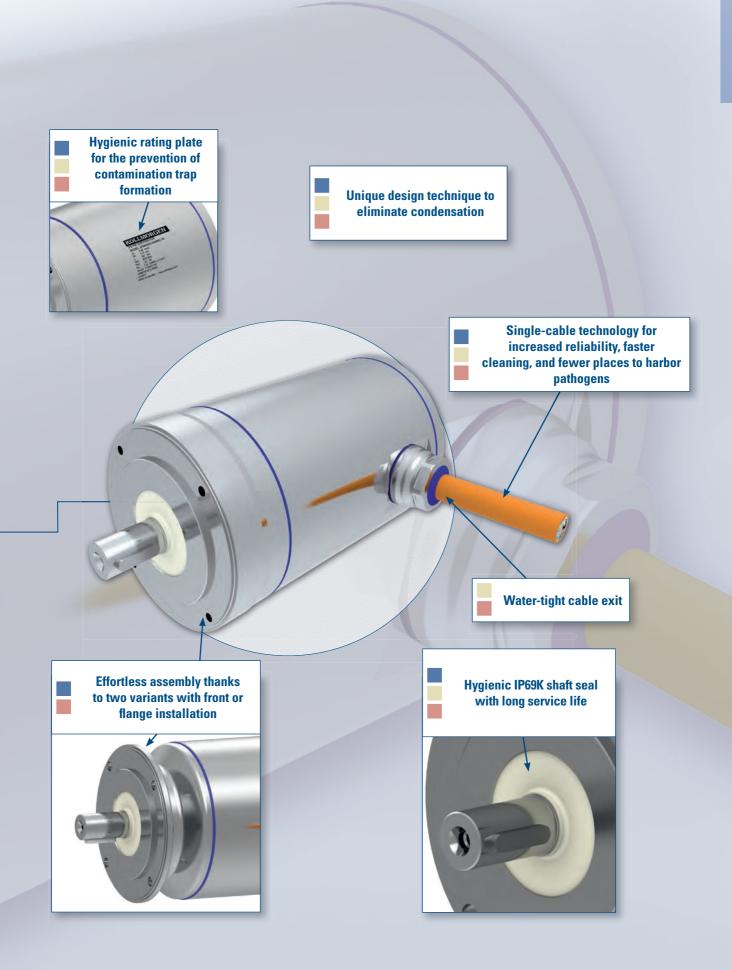
- The Kollmorgen Automation Suite provides all the tools for motion and PLC programming and for drive management in operation
- AKD-PDMM multi-axis controller: The 3-in-1 solution combines servo drive, motion controller, and PLC in one device

Thanks to the open machine design without protective housings, machines can also be cleaned quickly and safely using high-pressure and high-temperature processes.





The main advantages of the AKMH are: Reduced risk of food recalls High degree of reliability in all cleaning processes Reduced cleaning time: Higher overall equipment effectiveness (OEE) The smooth surface meets EHEDG Open machine design without and 3A requirements, promotes protective housings - quick and safe rapid cleaning and no harboring of cleaning pathogens All exposed surfaces are produced External O-ring and gasket made from 1.4404 stainless steel (better from FDA-approved materials hygiene properties and higher corrosion resistance than 1.4301/1.4305 stainless steel) Chemical-resistant cable for pH values of 2 to 12, complies with IEC 60364-5-52, UL, CSA, CE, RoHS **Convex cover for** hindering droplet formation, also with vertical assembly No external fixing components (no screws or washers) **FDA**-approved sheathing suitable for use with foods



Performance Data

1 011	- IIII		atu																	
	l °	⊴	×					160 V DC								1				
AKMH type	Standstill torque M ₀ [Nm] ①@®	Standstill current I ₀ [A] ①②③	Peak torque Mൃmax [Nm] ©മ®	Rated speed n _n [min-1]	Rated torque M _n [Nm] ①②③	Rated power P _n [kW] ①②③	Rated speed n _n [min-1]	Rated torque M _n [Nm] ①②③	Rated power P _n [kW] ①②③	Rated speed n _n [min-1]	Rated torque M _n [Nm] @@@	Rated power P _n [kW] ①②③	Rated speed n _n [min-1]	Rated torque M _n [Nm] ①②③	Rated power P _n [kW] ①②③	Rated speed n _n [min-1]	Rated torque M _n [Nm] ①②③	Rated power P _n [kW] ①②③	Moment of inertia [kg·cm²]	Weight [kg]
21C	0.317	1.31	1.57	-	-	-	2500	0.311	0.08	8000	0.255	0.21	8000	0.255	0.21	8000	0.255	0.21	0.107	3.6
21E	0.329	2.56	1.59	2000	0.324	0.068	7000	0,28	0.21	-	-	-	-	-	-	-	-	-	0.107	3.6
21G	0.335	4.04	1.60	4000	0.318	0.13	-	-	-	-	-	-	-	-	-	-	-	-	0.107	3.6
22C	0.633	1.18	3.03	-	-	-	1000	0.627	0.07	3500	0.583	0.21	8000	0.40	0.34	8000	0.40	0.34	0.161	4.1
22E	0.654	2.33	3.07	1000	0.647	0.07	3500	0.601	0.22	8000	0,41	0.35	-	-	-	-	-	-	0.161	4.1
22G	0.661	4.09	3.09	2500	0.632	0.17	7000	0.473	0.35	-	-	-	-	-	-	-	-	-	0.161	4.1
23D	0.897	1.88	4.35	-	-	-	1500	0.881	0.14	5000	0.765	0.40	8000	0.58	0.49	8000	0.58	0.49	0.216	4.6
23E	0.904	2.36	4.37	-	-	-	2500	0.865	0.23	6500	0.688	0.47	-	-	-	-	-	-	0.216	4.6
23F	0.917	3.67	4.41	1500	0.900	0.14	4500	0.806	0.38	8000	0.593	0.50	-	-	-	-	-	-	0.216	4.6
24D	1.12	1.90	5.50	_	_	_	1500	1.11	0.17	4000	1.04	0.44	8000	0.83	0.70	8000	0.83	0.70	0.27	5.1
24E	1.12	2.39	5.51	_	_	_	2000	1.10	0.23	5500	0.98	0.57	_	_	-	-	_	-	0,27	5.1
24F	1.13	3.34	5.53	1000	1.12	0.12	3000	1.09	0.34	8000	0.839	0.70	-	-	-	-	-	-	0,27	5.1
31C	1.00	1.29	4.41	-	-	-	-	-	_	2500	0,95	0,25	5000	0,86	0.45	6000	0.82	0.51	0.33	4.1
31E	1.04	2.76	4.52	750	1.03	0.08	2500	0,96	0,25	6000	0,86	0.54	8000	0,74	0.62	-	_	-	0,33	4.1
31H	1.08	5.51	4.59	2000	1.04	0.22	6000	0.88	0,55	-	_	_	_	-	-	-	-	-	0,33	4.1
32C	1.72	1.30	8.10	_	-	-	_	_	_	1500	1.66	0.26	3000	1.57	0.49	3500	1.52	0.56	0,59	5.0
32E	1.77	2.56	8.24	_	-	-	-	_	_	3500	1.57	0.57	7000	1.10	0.81	8000	0.92	0,77	0,59	5.0
32H	1.82	4.98	8.39	1200	1.78	0.22	3000	1.66	0.52	7000	1.13	0,83	_	-	-	-	_	-	0,59	5.0
33C	2.25	1.27	11,5	_	-	-	_	-	_	1000	2.22	0.23	2000	2.14	0.45	2500	2.09	0.55	0,85	5.9
33E	2.32	2.20	11,7	-	_	-	_	-	_	2000	2.20	0.46	4500	1.82	0,86	5000	1.72	0.90	0,85	5.9
33H	2.38	4.80	11.9	800	2.35	0.20	2500	2.20	0.58	5500	1.64	0.94	8000	0.88	0,74	-	-	-	0,85	5.9
41C	1.85	1.54	6.82	_	_	_	_	_	_	1200	1.78	0.22	3000	1.68	0.53	3500	1.65	0,60	0.81	6.1
41E	1.90	2.89	6.95	_	_	_	1200	1.85	0.23	3000	1.74	0,55	6000	1.44	0,90	6000	1.44	0,90	0.81	6.1
41H	1.94	5.82	7.00	1000	1.89	0.20	3000	1.77	0.56	6000	1,47	0.92	_	_	-	_	-	-	0.81	6.1
42C	3.19	1.42	12.6	_	_	_	_	_	_	_	-	-	1500	2.98	0.47	2000	2.91	0.61	1.45	7.4
42E	3.27	2.77	12.8	-	-	-	-	-	-	1800	2.99	0.56	3500	2.72	1.00	4000	2.62	1.10	1.45	7.4
42H	3.40	6.10	13.1	-	-	-	2000	3.09	0.65	4500	2.63	1.24	6000	2.21	1.39	6000	2.21	1.39	1.45	7.4
42J	3.43	8.56	13.1	-	-	-	3000	2.94	0.92	6000	2.23	1.40	-	-	-	-	-	-	1.45	7.4
43E	4.56	2.79	18.3	-	-	-	-	-	-	1500	4.15	0.65	2500	3.83	1.00	3000	3.68	1.16	2.09	8.8
43H	4.68	5.52	18.7	-	_	-	-	-	-	3000	3.77	1.18	6000	2.44	1.53	6000	2.44	1.53	2.09	8.8
43L	4.59	11.4	18.4	_	_	-	3000	3.69	1.16	6000	2.39	1.50	_	_	_	_	_	-	2.09	8.8
44E	5.64	2.89	23.5	-	-	-	-	-	_	1200	5.13	0.64	2000	4.76	1.00	2500	4.52	1.18	2.73	10.2
44H	5.77	5.68	23.5	-	-	-	-	-	_	2500	4.59	1.20	5000	3.13	1.64	6000	2.58	1.62	2.73	10.2
44K	5.76	10.2	23.5	-	-	-	2000	4.83	1.01	5000	3.10	1.62	6000	2.55	1.60	-	-	-	2.73	10.2
51E	3.3	2.28	15.0	-	-	-	-	-	-	1200	3.11	0.39	2500	2.83	0.74	3000	2.68	0.84	3.42	8.9
51H	3.39	5.02	15.0	-	-	-	-	-	_	3000	2.75	0,86	5500	1.41	0.81	5500	1.41	0.81	3.42	8.9
51L	3.47	10.0	15,2	_	-	-	3000	2.82	0.89	5500	1.45	0.84	_	_	_	-	_	-	3.42	8.9

 $[\]odot$ Motor winding excess temperature, ΔT = 100 K with ambient temperature = $40^{\circ}C$

② All specifications refer to sinusoidal supply

³ Rated data with reference flange (aluminum, dims (mm): AKMH2, AKMH3, AKMH4: 254 x 254 x 6.35 AKMH5: 305 x 305 x 12.7 AKMH6: 457 x 457 x 12.7)

Performance Data

	Л	\[\begin{align*} \begin{align*} \beg			75 V DC			160 V DC	;		320 VDC		Ę	560 V DC		ı	640 V DC			
AKMH type	Standstill torque M _o [Nm] ①②③	Standstill current I ₀ [A] ①@®	Peak torque M _{onax} [Nm]	Rated speed n _n [min-1]	Rated torque M _n [Nm] ①②③	Rated power P _n [kW] ①②③	Rated speed n _n [min-1]	Rated torque M _n [Nm] ①②③	Rated power P _n [kW] ①②③	Rated speed n _n [min-1]	Rated torque M _n [Nm] ①②③	Rated power P _n [kW] ①◎◎	Rated speed n _n [min-1]	Rated torque M _n [Nm] ⊕@®	Rated power P, [kW] ①②③	Rated speed n _n [min-1]	Rated torque M _n [Nm] ①②③	Rated power P, [kW] ①②③	Moment of inertia [kg•cm²]	Weight [kg]
52E	6.15	2.43	28.9	-	-	-	-	-	-	-	-	-	1500	5.39	0.85	2000	5.08	1.06	6.22	11.1
52H	6.29	4.81	29.1	-	-	-	-	-	-	1800	5.32	1.00	3500	3.44	1.26	4000	2.44	1.02	6.22	11.1
52L	6.45	9.50	29,5	-	-	-	-	-	-	3500	3.53	1.29	4500	1.19	0.56	4500	1.19	0.561	6.22	11.1
52M	6.39	10.7	29.4	-	-	-	-	-	-	4500	1.18	0.556	-	-	-	-	-	-	6.22	11.1
53H	8.60	5.29	41.8	-	-	-	-	-	-	-	-	-	3000	4.06	1.28	3500	2.12	0.78	9.12	13.4
53L	8.68	9.43	42.0	-	-	-	-	-	-	3000	4.09	1.28	3500	2.14	0.78	3500	2.14	0.78	9.12	13.4
53P	8.49	15.2	41,7	-	-	-	-	_	-	3500	2.09	0.77	-	-	-	-	-	-	9.12	13.4
54H	10.5	4.35	53.3	-	-	-	-	-	-	1000	9.31	3.00	1800	7.62	1.44	2000	7.09	1.48	11.92	15.7
54L	10.4	9.82	53.3	-	-	-	-	-	-	2500	5.13	1.34	3000	2.47	0,78	-	-	-	11.92	15.7
54P	10.6	15.3	53.9	-	-	-	-	-	-	3000	2.52	0.79	-	-	-	-	-	-	11.92	15.7
62H	10.6	5.3	39.8	-	-	_	-	_	-	1000	10.5	1.10	1800	9.93	1.87	2000	9.86	2.07	16.9	19.6
62L	10.8	11.7	40.1	-	-	_	-	_	-	2500	9.61	2.52	5000	4.95	2.59	5500	3.31	1.91	16.9	19.6
62M	10.9	13.1	40.2	-	-	-	-	_	-	3000	9.10	2.86	5500	3.33	1.92	5500	3.33	1.92	16.9	19.6
63H	14.6	5.2	57.9	-	-	-	-	-	-	-	-	-	1500	13.6	2.14	1800	13.2	2.49	24.2	23.1
63L	14.8	10.6	58.4	-	-	-	-	-	-	1800	13,4	2.53	3000	11.1	3.49	3500	9.60	3.52	24.2	23.1
63M	15.0	13.0	58.8	-	-	-	-	-	_	2000	13.3	2.79	4000	7.90	3.31	4500	5.70	2.69	24.2	23.1
64K	18.7	8.7	75.1	-	-	-	-	-	-	1200	17,1	2.15	2000	15,6	3.27	2500	14.2	3.72	31.6	26.7
64L	19.0	12.1	75.6	-	-	-	-	-	-	1500	16.8	2.64	3000	12.5	3.93	3500	10.0	3.67	31.6	26.7
64K	21.9	9.1	91.4	-	-	-	-	-	-	1000	20.2	2.12	2000	17.7	3.71	2500	17.1	3.94	40.0	30.2
64L	22.2	11.3	92.0	-	-	-	-	-	-	1300	19.7	2.68	2500	16.0	4.19	2800	14,5	4.25	40.0	30.2
64M	22.2	12.6	92.0	-	-	-	-	-	-	1500	19.4	3.44	2700	15.1	4.27	3000	13.5	5.69	40.0	30.2

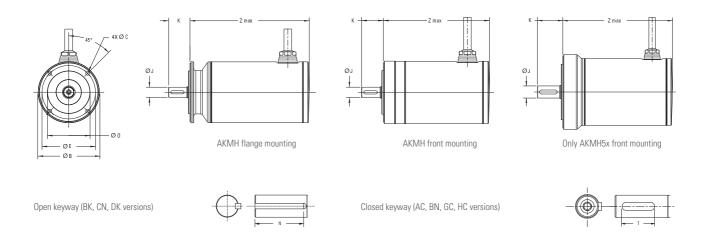
① Motor winding excess temperature, $\Delta T = 100$ K with ambient temperature = 40° C

Flange/Shaft Combinations

Туре	AC	AN	вк	BN	CC	CN	DK	DN	GC	GN	HC	HN
Mounting	Flange	Flange	Flange	Flange	Front	Front	Front	Front	Flange	Flange	Front	Front
Standard	IEC	IEC	NEMA	NEMA	IEC	IEC	NEMA	NEMA	IEC	IEC	IEC	IEC
Shaft	CI. groove	Smooth	Op. groove	Smooth	CI. groove	Smooth	Op. groove	Smooth	CI. groove	Smooth	CI. groove	Smooth
AKMH 2x	•	•	-	•	•	•	_	•	-	_	-	_
AKMH 3x	•	•	-	-	•	•	-	-	-	-	-	-
AKMH 4x	•	•	•	•	•	•	•	•	-	-	-	-
AKMH 5x	•	•	•	•	•	•	•	•	•	•	•	•
AKMH 6x	•	•	-	-	•	•	•	•	-	-	-	-

② All specifications refer to sinusoidal supply

③ Rated data with reference flange (aluminum, dims (mm): AKMH2, AKMH3, AKMH4: 254 x 254 x 6.35 AKMH5: 305 x 305 x 12.7 AKMH6: 457 x 457 x 12.7)



Dimensions (mm)

Model		nax. al resolver		nax. ace DSL	Flange
	without brake	with brake	without brake	with brake	ØB
AKMH21	167.2	201.2	180.2	214.2	79
AKMH22	186.2	220.2	199.2	233.2	79
AKMH23	205.2	239.2	218.2	252.2	79
AKMH24	224.2	258.2	237.2	271.2	79
AKMH31	166.5	198.0	182.5	214.0	89
AKMH32	197.5	229.0	213.5	245.0	89
AKMH33	228.5	260.0	244.5	276.0	89
AKMH41	166.7	201.0	182.7	217.0	113
AKMH42	195.7	230.0	211.7	246.0	113
AKMH43	224.7	259.0	240.7	275.0	113
AKMH44	253.7	288.0	269.7	304.0	113
AKMH51	187.4	229.4	198.4	240.4	148
AKMH52	218.4	260.4	229.4	271.4	148
AKMH53	249.4	291.4	260.4	302.4	148
AKMH54	280.4	322.4	291.4	333.4	148
AKMH61	209.9	256.5	220.9	267.5	186
AKMH62	234.9	281.5	245.9	292.5	186
AKMH63	259.9	306.5	270.9	317.5	186
AKMH64	284.9	331.5	295.9	342.5	186

Dimensions (mm)

AKMH :	XX-	AC	AN	вк	BN	CC	CN	DK	DN	GC	GN	нс	HN												
Mounting		Flange IEC Cl. groove Smooth 4.80 40 63 11 30 T = 16 NA 5.80 60 75 14 30		Fla	nge	Front	Front	Front	Front	Flange	Flange	Front	Front												
Standard		IE	EC	NE	MA	IEC	IEC	NEMA	NEMA	IEC	IEC	IEC	IEC												
Shaft		CI. groove	Smooth	Op. groove	Smooth	CI. groove	Smooth	Op. groove	Smooth	CI. groove	Smooth	CI. groove	Smooth												
	ØС	4.	80	-	5.10	M4 x 0	.7 x 8.0	-	UNF10-32		_		_												
	ØD	4	10	-	38.10	4	10	-	38.1	-	_		_												
AKMH 2x	ØE	6	3	-	66.68	6	3	-	66.68		_		_												
ANIVITI ZX	ØJ	1	1	-	9.524	1	1	-	9.524		-		_												
	K	3	80	-	31.8	30	0.0	-	31.8		-		_												
	N/T	T = 16	NA	-	NA	T = 16	NA	-	NA		-	-													
	ØC	5.	80		_	M5 x 0.	8 x 10.0		_	-	-		_												
	Ø D	6	60		_	60			_		-		_												
AKMH 3x	ØE	7	'5		_	75		-		-		-													
AKIVIII JX	ØJ	14		-		14			-		-		_												
	K	3	30		-	30	0.0		_	-			_												
	N/T	T = 16	NA		-	T = 16	NA		_		_		_												
	ØC	7.	.0	6.	91	M6 x	1 x 12	UNC 1/4	- 20 x 12.3	-	_		_												
	ØD	8	30	73.	025	8	80	73.025	73	-	_		_												
AKMH 4x	ØE	10	00	98	3.43	1	00		98.43		-		_												
/ IIII IX	ØJ	1	9	15.	875	1	9	15.	875		-		_												
	K		0.0	52	.40	40	0.0	52	.40		-		-												
	N/T	T = 25	NA	N = 34.93	NA	T = 25	NA	N = 34.93	NA		-		_												
	ØC	(9	8.	33	M8 x 1.2	25 x 16.0	UNC 3/8 -	16 x 19.05	!	9	M8 x 1.	25 x 16.0												
	Ø D	11	10	55.	560	1	10	55.	55.563		95		95		95		95		95		95		95		95
AKMH 5x	ØE	13	30	125	5.73	1:	30	125	5.73	1	15	1	15												
	ØJ	2	24	19	.05	2	24	19	.05	2	24	2	24												
	K	50	0.0		.15	50	0.0	57	.15	50	0.0	5	0.0												
	D	T = 36	NA	N = 38.1	NA	T = 36	NA	N = 38.1	NA	T = 36	NA	T = 36	N = 38.1												
	ØC		.00		-		.5 x 20.0	UNC 3/8 -			-		-												
	ØD		30		-		30		114.3		-		-												
AKMH 6x			165.0		-		165.0		9.23	-		-		-		-		-		-			-		
	ØJ		32		-		32		28.580		-		-												
	K		58		-		58		9.9		-		-												
	D	40	NA		-	T = 40	NA	N = 38.10	NA		-		-												

Model Nomenclature

AKMH Hygienic Stainless Steel Servo Motor

